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## Installation of SMR<sup>®</sup> Delta 200 SERIES Relight Frame to Wall

Rough Opening: Width 1-5/8" wider than window inside opening  
Height 1-3/4" larger than window inside opening  
Studs must have Pocket Facing Out

- 1) Install Header
  - a. Wrap the Header Glazing Channel over the wall as shown in Cross Section H, equal distant from each end of the Rough Opening.
- 2) Install Glazing Jambs
  - a. Wrap the Glazing Channels (2 each) over the wall as shown in Cross Section J. Glazing Jambs set under Head and overlap Glazing Base 9/16". Loosely set Corner Clips (4 each) as shown in Joint Detail 10 and square Head and Glazing Jambs
- 3) Install Glazing Base
  - a. Wrap the Glazing Base over the wall as shown in Cross Section P between Glazing Jambs. Loosely set Corner Clips (4 each) as shown in Joint Detail 6 and square Base and Glazing Jambs.
- 4) Level and Secure Header
  - a. Level the Header Glazing Channel and secure to wall.
- 5) Secure Glazing Base
  - a. Level the Glazing Base and secure to wall.
- 6) Plumb Jambs
  - a. Plumb (Vertical Level) the Glazing Jambs keeping a tight corner fit with Header and Glazing Base. Secure Glazing Jambs to wall.
  - b. Secure Corner Clips (8 each) as shown in Joint Details 6 & 10.
- 7) Install Vertical Mullions Between Glass (If Required)
  - a. See "Installations Instructions for 200 SERIES Vertical Mullions"
- 8) Install Horizontal Mullions Between Glass (If Required)
  - a. See "Installations Instructions for 200 SERIES Horizontal Mullions"
- 9) Install Header Trim
  - a. Locate the Header Trim. (2 pieces, mitered at both ends).
  - b. Install per Cross Section H, centering the short side of the Trim on the Header Glazing Channel.
- 10) Install Glazing Jamb Trim
  - a. Locate the Glazing Jamb Trim. (4 pieces, mitered at both ends).

b. Install per Cross Section J, keeping the miter joint tight per Joint Detail 10.

11) Install Glazing Base Trim

- a. Locate the Glazing Base Trim. (2 pieces, mitered at both ends).
- b. IF Vertical Mullions have been installed the base trim must be notched to accept vertical mullion trim nubs.
- c. Install per Cross Section P keeping the miter joint tight per Joint Detail 6.

12) Install Vertical Glass to Glass Mullion Trim (If Required)

- a. See “Installations Instructions for 200 SERIES Vertical Mullions”

13) Install Horizontal Glass to Glass Mullion Trim (If Required)

- a. See “Installations Instructions for 200 SERIES Horizontal Mullions”

