

## Installation of 200 SERIES Horizontal Mullion

- 1) Install Mullions
  - a. Assemble the Glazing Base and Sidelight Glazing per Cross Section N.
  - b. Mount the F Clips (2 each) shown in Joint Detail 11 & 30 to the Mullion on one face only.
  - c. Mark the desired location of the Mullion on the Sidelight Glazing and on the Glazing Channel of the sidelight or relight.
  - d. Position the Mullion between the Sidelight Glazing and Glazing Channel and secure one F Clip only to one of the vertical members.
  - e. Check for level, adjust and secure the other F Clip.
  - f. Install the remaining F Clips (2 each) on the opposite face.
  - g. Snap in the Glazing Base Snap-in as shown in Cross Section N.
  - h. Return to the Installation Instructions for the sidelight or relight.
  
- 2) Install Horizontal Mullion Trim (Install After Vertical Trim has been installed.)
  - a. Locate the Horizontal Mullion Trim. (2 each pieces, square cut at both ends)
  - b. Install per Cross Section N, keeping the Trim tight to both Vertical Trim members, per Joint Detail 11 & 30.

