

## Installation of 200 SERIES Relight Vertical Mullion

- 1) Install Mullion
  - a. Mark the desired location of the Mullion on the Header Glazing Channel and on the Glazing Base.
  - b. Measure the opening and cut the Vertical Mullion, at head only, if necessary. Mullion is notched to fit glazing base.
  - c. Mount the F Clips (2 each) shown in Joint Detail 12 & 32 to the Mullion on one face only.
  - d. Position the Mullion between the Header Glazing Channel and Glazing Base and secure the bottom F Clip only.
  - e. Check for plumb (Vertical Level), adjust and secure the other F CLIP.
  - f. Install the remaining F Clips (2 each) on the opposite face.
  - g. Return to the Installation Instructions for the relight.
- 2) Install Vertical Mullion Trim (Install after Header and Sill Trim has been installed.)
  - a. Locate the Vertical Mullion Trim. (2 each pieces, square cut at both ends)
  - b. Measure the required length needed and cut the Vertical Mullion Trim, if necessary.
  - c. Install per Cross Section M.

