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## Installation of SMR® Delta 200 SERIES Relight Frame to Wall

Rough Opening: Width 1-5/8" wider than window inside opening  
Height 1-3/4" larger than window inside opening  
Studs must have Pocket Facing Out

- 1) Install Header
  - a. Wrap the Header Glazing Channel over the wall as shown in Cross Section H, equal distant from each end of the Rough Opening.
- 2) Install Glazing Jambs
  - a. Wrap the Glazing Channels (2 each) over the wall as shown in Cross Section J. Glazing Jambs set under Head and overlap Glazing Base 9/16". Loosely set Corner Clips (4 each) as shown in Joint Detail 10 and square Head and Glazing Jambs
- 3) Install Glazing Base
  - a. Wrap the Glazing Base over the wall as shown in Cross Section P between Glazing Jambs. Loosely set Corner Clips (4 each) as shown in Joint Detail 6 and square Base and Glazing Jambs.
- 4) Level and Secure Header
  - a. Level the Header Glazing Channel and secure to wall.
- 5) Secure Glazing Base
  - a. Level the Glazing Base and secure to wall.
- 6) Plumb Jambs
  - a. Plumb (Vertical Level) the Glazing Jambs keeping a tight corner fit with Header and Glazing Base. Secure Glazing Jambs to wall.
  - b. Secure Corner Clips (8 each) as shown in Joint Details 6 & 10.
- 7) Install Vertical Mullions Between Glass (If Required)
  - a. See "Installations Instructions for 200 SERIES Vertical Mullions"
- 8) Install Horizontal Mullions Between Glass (If Required)
  - a. See "Installations Instructions for 200 SERIES Horizontal Mullions"
- 9) Install Header Trim
  - a. Locate the Header Trim. (2 pieces, mitered at both ends).
  - b. Install per Cross Section H, centering the short side of the Trim on the Header Glazing Channel.
- 10) Install Glazing Jamb Trim
  - a. Locate the Glazing Jamb Trim. (4 pieces, mitered at both ends).

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b. Install per Cross Section J, keeping the miter joint tight per Joint Detail 10.

11) Install Glazing Base Trim

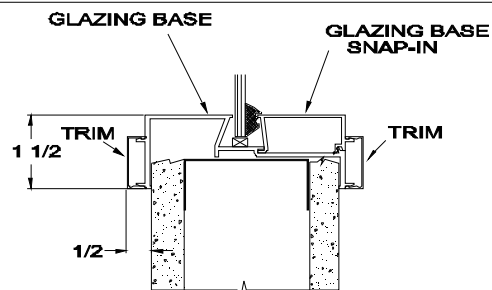
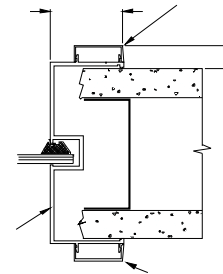
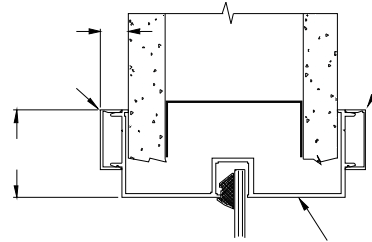
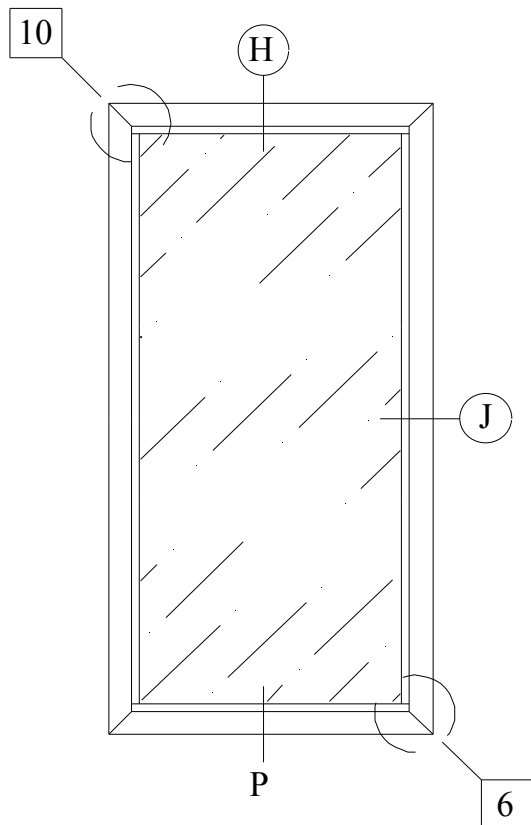
- a. Locate the Glazing Base Trim. (2 pieces, mitered at both ends).
- b. IF Vertical Mullions have been installed the base trim must be notched to accept vertical mullion trim nubs.
- c. Install per Cross Section P keeping the miter joint tight per Joint Detail 6.

12) Install Vertical Glass to Glass Mullion Trim (If Required)

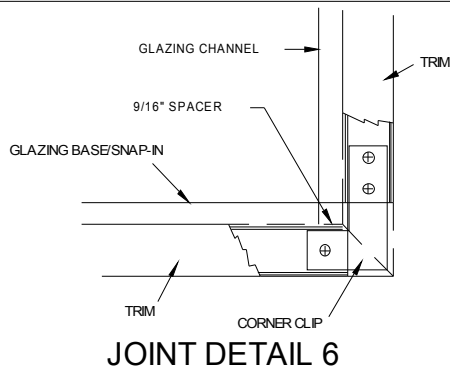
- a. See "Installations Instructions for 200 SERIES Vertical Mullions"

13) Install Horizontal Glass to Glass Mullion Trim (If Required)

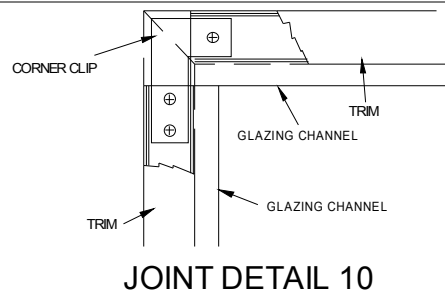
- a. See "Installations Instructions for 200 SERIES Horizontal Mullions"



CROSS SECTION P



JOINT DETAIL 6



JOINT DETAIL 10